



KÖSTER Joint Tape 20

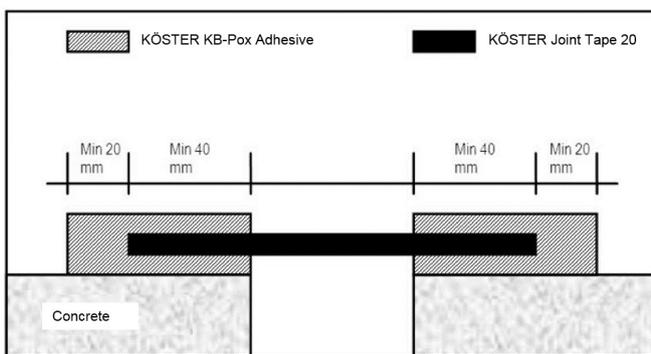
Technical Data Sheet J 820 020

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Elastic sealing tape for waterproofing joints and irregular cracks, 1 mm x 200 mm

Features

KÖSTER Joint Tape 20 is a thermoplastic tape for sealing expansion and dilatation joints and irregular cracks. KÖSTER Joint Tape 20 is UV resistant, highly elastic and can withstand extreme movements. The Joint Tape System consists of the KÖSTER Joint Tape 20 and KÖSTER KB-Pox Adhesive, (a 2 component epoxy based, thixotropic high performance adhesive) which are applied as a system.



Fields of Application

- Waterproofing horizontal and vertical dilatation joints
- Waterproofing wide and irregular cracks
- Connection joints of slabs and walls
- Suitable substrates are concrete, mortar, wood, metal, steel, aluminium, glass fiber reinforced plastics, epoxy mortar, natural and artificial stone, and many other building materials.

Typical uses

- Terraces and balconies
- Facades
- Wet rooms
- Foundations and curtain walls
- Concrete pipes
- Water basins
- Swimming pools
- Dilatation joints
- Tunnels
- Park houses
- Power plants
- Wastewater tanks, waste water treatment plants, etc.

Technical Data

Width		20 cm
Color		RAL 7045 grey
Elongation at break	EN ISO 527-3	> 400 %
Tear growth resistance	EN 12310-2	> 600 N / cm
Tear resistance lengthwise	EN ISO 527-3	> 9 MPa
Tear resistance crosswise	EN ISO 527-3	> 6 MPa
Resistance to cold / heat	SIA 280/3	- 30 °C to +80 °C
Hardness (Shore A)	ISO 868	80
Resistance to bitumen	DIN 16726	Resistant
Peel of strength		> 20 N / 10 mm
Resistance to water pressure	EN 1928	> 8.0 bar
Resistance to UV radiation	SIA V280/10	> 7500 hours
Chemical resistance		Water and bitumen based waterproofing products, water, Sea water, waste water, UV radiation, hydrolysis, micro-organisms
pH resistance		pH = 2 to 10 (below + 30 °C) pH = 5 to 10 (below + 40 °C) pH = 6 to 8 (below + 60 °C)
Limited resistance to		Acids and alkalis, organic solvents such as Esters and Ketons

Substrate

Surfaces must be clean, dry, sound, and solid. On damp surfaces the pull off strength should be tested. Dust, oil, grease, old coatings, laitance, efflorescence, rust, curing compounds, wax, formwork release agents, and similar contaminants must be removed prior to application. Concrete surfaces: If necessary, the substrate has to be sanded, ground, or shot blasted to guarantee an optimal adhesion of KÖSTER KB-Pox Adhesive. Metal surfaces: Must be cleaned to SA 2 ½ standard

Application

KÖSTER Joint Tape 20 can be welded with a hot air welding machine set to between + 270 °C and + 325 °C. Welding of the tape should be carried out prior to the application. Before welding the tape, roughen the seam area with a wire brush or sandpaper. To weld the tape, place it on a level substrate and heat the overlapping ends with a hot air gun. Press the ends of the tape together firmly using the KÖSTER Rubber Hand Roller. In this way lengths greater than 20 m (the length of 1 roll) can easily be made on site.

1. KÖSTER KB-Pox Adhesive is applied to the prepared substrate on both sides of the joint so that both sides of the KÖSTER Joint Tape 20 are embedded into the adhesive at least 40 mm. The layer thickness of the KÖSTER KB-Pox Adhesive should be approx. 1 - 2 mm.
2. The KÖSTER Joint Tape 20 is then immediately embedded into the fresh adhesive and pressed into the adhesive using a hand roller or a similar suited tool. Make sure that the tape has complete contact to the adhesive.
3. A second layer of KÖSTER KB-Pox Adhesive is then applied

The information contained in this technical data sheet is based on the results of our research and on our practical experience in the field. All given test data are average values which have been obtained under defined conditions. The proper and thereby effective and successful application of our products is not subject to our control. The installer is responsible for the correct application under consideration of the specific conditions of the construction site and for the final results of the construction process. This may require adjustments to the recommendations given here for standard cases. Specifications made by our employees or representatives which exceed the specifications contained in this technical guideline require written confirmation. The valid standards for testing and installation, technical guidelines, and acknowledged rules of technology have to be adhered to at all times. The warranty can and is therefore only applied to the quality of our products within the scope of our terms and conditions, not however, for their effective and successful application. This guideline has been technically revised; all previous versions are invalid.

